



TRANSFER & WASH CONDITIONS

STANDARD PRODUCTS

PRINTABLES PRODUCTS

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		POLI-FLEX® PREMIUM	POLI-FLEX® BLOCKOUT SOFT	POLI-FLEX® NYLON	POLI-FLEX® STRETCH	POLI-FLEX® SPORT	POLI-FLEX® TURBO	TUBITHERM	TUBITHERM NEON COLOURS	POLI-FLEX® 5001 BLOCKOUT WHITE	POLI-FLEX® IMAGE REFLEX SILVER 4781 / REFLEX ECO 4782	POLI-FLEX® 4214 / 4215 DIMENSION	POLI-FLEX® IMAGE BRILLANT 421 / 431	POLI-FLEX® IMAGE LUMINOUS	POLI-FLEX® PEARL GLITTER	POLI-FLEX® IMAGE PAINT / GLOSSY	POLI-FLEX® IMAGE / STARFLEX	POLI-FLEX® IMAGE 4222 - 4275	TURBO PRINT 4036 MATT	ULTIMATE PRINT SOFT 4030/4032 MATT/4031 GLOSS	ULTIMATE PRINT MATT 4025	ULTIMATE PRINT SUPERSOFT 4033 MATT	TURBO PRINT TRANSPARENT SOFT 4034 MATT	POLI-FLEX® 4010-S BLOCKOUT	POLI-FLEX® 4015 / 4016	POLI-FLEX® 4600 / 4605	POLI-FLEX® 4655	POLI-FLEX® 4625	POLI-FLEX® 4665 METALLIC	SUBLI-FLOCK® 4675	SOLVENT-FLOCK 5901 / TUBITHERM PES								
TRANSFER CONDITIONS	Temperature (°C)	160	130	150	160	130	Standard 160 150 130	Nylon* 150	160	160	160	160	150	160	160	160	160	160	160	160	160	160	150	130	160	160	160	160	160	160	160	160	160						
	Pressure (bar)	2,5 - 3,0	2,5 - 3,0	2,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,0	2,0	2,0	2,0	2,5 - 3,0	2	3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0							
	Time (sec.)	15	5	Pre-pressing 4 Second pressing 10	15	10	3 4 5	5 + 5 + 10*	15	15	15	15	Pre-pressing 4 Second pressing 10	25	15	15	15	15	15	15	15	15	3 4 5	5 + 5 + 10*	15	15	15	15	Pre-pressing 4 Second pressing 10	5	15	15	15	15	15	15	15		
	Peel (Warm= W / Cold= C)	W	W	W	W	W	W & C	W & C	W	C	W	W	W	C	C	C	C	W	W	W	C	W	W	W	W	C	W	W	W	W	C	C	W	W	W	W			
WASH CONDITIONS	Wash resistance (°C)	80	60	40	80	40	60	40	60	40	40	60	40	60	40	Hand-wash only	60	60	60	60	40	60	60	60	40	80	60	40	40	40	60	40	60	60	60	40	90	60	40
	Tumble dry	●			●	●	●**		●	●		●		●	●	●	●	●	●	●	●	●	●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
	Dry cleaning	●	●		●	●	●										●																						

*POLI-FLEX® TURBO & TURBO PRINT
 • Pre-pressing 5 sec.
 • Pressing on Nylon 5 sec.
 • After Removing PET Liner 10 sec.

** POLI-FLEX® TURBO TURBO PRINT
 commercial tumble dryer up to 100°C